

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Evac GmbH**

Feldstraße 124
D-22880 Wedel

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New building of rail vehicle parts

Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141 (WIG)	8	D ≥ 10.5 mm	BW
	8	t = 1.4 - 4.8 mm	FW
	8	t = 1.4 - 8 mm	BW
786 (BS)	8	D = 6 mm	-
	8	t ≥ 0.6 mm	-

Responsible welding coordinator: Matthias Autzen (IWE) born: 27.07.1978

Deputy with equal rights: Kai Hansel (IWE) born: 11.01.1982

Deputy: -

Comments: none

Certificate no.: GSIHa/15085/CL1/199/3/04

Valid: from 01.12.2010 to 30.11.2013

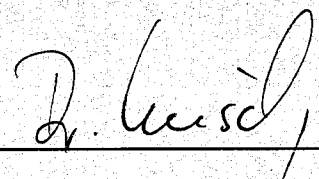
Issued on: 13.12.2010

Auditor: Rösner/KS

ID-Nr.: EBA - 09/09

General regulations (see reverse)





Dr.-Ing. G. Kuscher
deputy of head of certification body